

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 11.09.26	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 11- 643
Product No.: D206-667 / D212-664		Created By: CP	Approved By:	
Product Name: Crosstube		Checked By:		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	11-09-29
Purchasing Coord.	Y	CL	11-09-29
Production Engineering Coord.	Y	EC/DD	11-09-29

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.			
QC Coordinator	Y	ED	11-09-29
Customer Technical Support	Y	MB	11-09-29
Marketing	Y	SW	11-09-29
Customer Order Processing	N		

Reason for Change:

Documents Affected:

Release

- DSI 9373 Rev. A - DEO D412-664-245-D-2
- DSI 9574 Rev. A - DEO D412-664-249-B-2
- DEO D407-667-245-F-2 - D2894 Rev. E
- DEO D412-664-243-E-2 - D2896 Rev. C

PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		11-09-29
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Product Specification Files	Y	KJ		11-09-29
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11-09-29
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	see below	11-09-29
19	Create / Update PPP's	Y	KJ		11-09-29
20	Red Decals required?	Y	KJ		11-09-29
21	Update Document Control Database / Laminated Dwgs	N		as req'd	
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		11-09-29
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11-09-29
24					

Description / Action:

- Center supports now installed with 3M DP460 Scotch Weld Adhesive. Will need to order some.
- D2894-1 & D2896-1 Supports no longer have any finish. Strip supports in stock.
- D407-667-205 @ CHG 008, D412-664-203 @ CHG 008, D412-664-205 @ CHG 003, D412-664-209 @ CHG 003
- tubes in stock are OK as-is
- QSI 015 to be released soon with updated support installation procedure.
- DSI 9573, DSI 9574 give updated instructions to customers for re-installing supports with 3M adhesive. Add to new kits in stock. Existing stock OK.

ECN Verified & Completed

Date: 11/09/29